



WONCOTE

a factory blended veneer plaster

DESCRIPTION

Woncote is a gypsum based veneer plaster coating designed to give either a smooth or sanded finish over veneer gypsum base boards, blue board, masonry block or concrete surfaces.

Woncote provides:

- A hard, durable surface
- Excellent scuff, crack and scrubbing resistance
- A variety of texture options
- Accelerated scheduling
- Superior workability
- Economical low cost & quality

COMPONENTS

Woncote is made up of gypsum plaster, pure crushed marble (ASTM C136-81), lime (ASTM C206), silica fillers, and chemical additives that enhance the performance of the product. All components in the manufacturing of Woncote meet the standards set forth in ASTM C587, p.s.i. 3000 for veneer plaster. All materials used in this product meet or exceed both ASTM and Federal Specifications.

USES

Woncote is available in both a smooth and sanded texture finish. Woncote Smooth is designed for uniform smooth troweled finishes to provide an even, level, final finish. Woncote Sanded is designed to either float or provide rough final finishes. Both products are recommended for interior applications only and may be used on both ceiling and wall applications.

INSTALLATION

Surface Preparation

All surfaces must be structurally sound and must be free from dirt, grease, oil or dust or any other foreign material that may prevent proper bonding. **veneer board must not be overexposed to sunlight or moisture.**

MIXING

Use clean potable water only. Measure equal amounts of water for each batch to ensure color uniformity, and mix each batch the same length of time. Put approximately 3 gallons of water into a container. Under agitation, slowly add Woncote veneer plaster. Bring mix to a smooth, lump-free consistency; mixing approximately 2 to 5 minutes. Equipment used for mixing must be clean. A common practice is to use a heavy duty drill capable of producing a minimum of 650 r.p.m.'s under load. Over mixing rapidly shortens open time.

Woncote is a complete product. Any addition of foreign materials could be harmful to the performance of the finish product.

APPLICATION

DO NOT USE WONCOTE ON EXTERIOR SURFACES. DO NOT APPLY IN TEMPERATURES LOWER THAN 45° F.

Woncote can be applied over the following surfaces:

GYPSUM VENEER BOARD

(Faded, discolored, old or other questionable boards may be coated with 1:1 bonding agent). All joints, corners, angles and squared edges must be reinforced with joint tape. Embed tape, beads and trims with a tight, thin coat of Woncote and allow to set. After tape, beads and trims have set, scratch a thin coat of Woncote over the entire area, immediately doubling back to full thickness of not less than 1/16" and not more than 1/8".

It is best to scratch and double back with the same mix; avoid inter-mixing batches. During final troweling use water sparingly, after the surface has become firm. Do not over trowel.

When necessary, in order to enliven the surface, use a small amount of water and trowel in with additional material to overcome any blemishes or imperfections. For sand float finish omit final troweling and instead, after surface becomes firm, float to desired texture using sponge or other float system.

POROUS CEMENT BLOCK

Apply only to block surfaces that develop proper suction or are scored to provide adequate mechanical bond. Apply Woncote in two coats. Trowel on Woncote Sanded as the first coat to sufficiently straighten wall, but do not trowel smooth. After the first coat sets, but before it dries, trowel on the second coat (of either Woncote Smooth or Woncote Sanded depending on desired finish). Total thickness should not exceed 1/8".

MONOLITHIC CONCRETE

To ensure an adequate bond, Adicote should be applied to the entire surface. Apply Woncote in two coats. Trowel on Woncote Sanded as the first coat to sufficiently straighten wall, but do not trowel smooth. After the first coat sets, trowel on the second coat (of either Woncote Smooth, or Woncote Sanded, depending upon desired finish). Total thickness should not exceed 1/8"/

CAUTION:

This product may cause skin irritation. Any skin contact should be washed immediately with fresh water. When mixing this product, wear a respirator which is U.S. Bureau of Mines approved for toxic nuisance and pneumoconiosis dusts.



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LIMITED WARRANTY

The product shall be in its unopened package, of the kind specified within. There is no other warranty or representation of any kind, express or implied (including no warranty of merchantability or of fitness for a particular purpose). No warranty shall be implied by law.

This Limited Warranty continues only until such time as the buyer opens the package and examines its contents. If the buyer, after opening the package and examining its contents, determines that the product is not of the kind specified herein, the buyer should write to Premix-Marbletite Manufacturing Company, 1259 N.W. 21st Street, Pompano Beach, Florida 33069 explaining the defect and enclosing a sample of the product. Premix-Marbletite, upon receipt of the sample from the buyer and without cost to the buyer, will replace the portion of the product that is determined to be defective. This shall be the buyer's sole remedy for breach of warranty and such remedy shall be in lieu of any claim for damages, including consequential damages.

Some States do not allow limitations on how long an implied warranty lasts, or exclusions or limitations of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

MAINTENANCE

Woncote Smooth or Sanded walls may be quickly and easily repaired with various patching plasters or similar materials.

TECHNICAL

Factory trained, experienced representatives are located throughout the state of Florida to assist you personally and/or on the job site level.

Technical information is also available from the executive offices.

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